### **GT 330 A**

High Performance Low-Temperature Return Eutectic Cast Iron Boilers

# Low Return Water Capability Maximizes Energy Savings

The GT 330 A Series is a eutectic cast iron 3-pass, high efficiency, large net output, low operating temperature, designed boiler. These boilers are specifically designed for oil / gas /

The GT 330 A is equipped with a simplified control panel with built-in on/off limit, high limit, manual reset limit and temperature gauge.

Thermocord & Groove

system eliminates

maintenance

gaskets - the number one cause of boiler

De Dietrich "eutectic" cast iron delivers 30% more flexibility, providing the industry's best thermal shock resistance



Flexible eutectic cast allows 85°F supply water capability. This low temperature operation yields significant fuel



The GT 330 A is a Three Pass Design with large combustion chamber and horizontal flue passes with fins. The heat transfer is enhanced by the fins and eutectic cast iron baffles. This body design assures:

- Efficiency up to 88%
- Low pressure drops
- Low noise level
- High thermal efficiency and heat

Low Water Outlet Temperature down to 85°F with indoor/outdoor reset achieves significant energy savings by reducing stand-by fuel consumption. In addition, it's not necessary to maintain boiler temperature between the two heating cycles, which further reduces fuel consumption and achieves excellent overall efficiency. Studies show substantial savings over retrofit boilers and over new competitive models.

#### Easy Cleaning with Hinged Door for

burner and flue access. Doors can be hinged right or left based on your access needs. Boiler is easily cleaned and vacuumed, resulting in lower maintenance costs.

Eutectic Cast Iron boiler body provides exceptional resistance to temperature variations and thermal stress. De Dietrich's eutectic cast iron is 30% more flexible than any competitive cast iron allowing safe low temperature operation.

Four Inch Insulation featuring reinforced fiberglass wool. De Dietrich Boilers feature double insulation of the boiler front which minimizes heat loss and allows reduced stand-by consumption and improved thermal efficiency.

Control Panel. The standard control panel supplied is designed for heating only. The panel is equipped with a boiler thermometer, on/off limit, high limit and manual reset lim The large size permits it to be integrated easily with third party energy management systems.

### **Standard Equipment**

- **Eutectic Cast Iron Nipples**
- Built-in High Limit with Manual
- Thermocord Combustion Sealed
- On/Off Limit
- Temperature Indicator
- ASME Relief Valve
- Low Water Cut-Off
- Low NOx Burners (optional)
- Factory Assembly (optional)

Contact your local De Dietrich representative for a list of available burners.





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Control panel designed to enable easy wiring connections

Eutectic cast iron boiler body, thermal shock and corrosion resistant, allowing low modulated temperature operation and complete stop between heating periods

> Large wiring duct leading to the control panel

Large flue-ways with

offering high efficiency

and easy maintenance

fins and turbulators

Silicon wrapped ceramic thermocord assures flue Flue nozzle with two cleaning traps directly accessible without dismantling the casing Hinged cleaning door

(right hand or left hand side)

gas tightness

Well for sensors

Removable turbulators

insulated cleaning door

2" thick ceramic fiber

Hinged burner

Flame observation window

door (right or left hand side)

Ceramic insulated burner door 3" to 4-7/8" thick

Boiler body with 3-pass flueways

> Large size combustion chamber

Completely insulated boiler body with four inch thick fiberglass

Front return (optional)

Design of the front section is adapted for the use of low NOx burners



## As the Boiler Should Be!!!

**Setting the Benchmark for Low-Temperature Near-Condensing Eutectic Cast Iron Boilers** 

MEA 304-06-M (City of New York)

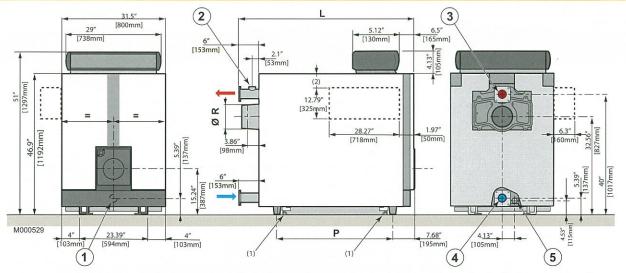












(1) Adjustable feet: basic dimension 0, adjustment possible: 0 to 1.57" [40mm]

	GT 334A	GT 335A	GT 336A	GT 337A	GT 338A	GT 339A
L	30 [991]	45.3 [1151]	51.6 [1311]	57.9 [1471]	64.2 [1631]	70.5 [1791]
Р	19.3 [490]	25.6 [650]	31.9 [810]	31.2 [970]	44.5 [1130]	50.8 [1290]
ØR	7.1 [180]	7.1 [180]	7.1 [180]	7.9 [200]	7.9 [200]	7.9 [200]

- 1. Sludge removal hole Ø Rp 2 ½" (plugged)
- 2. Rp 11/2 socket for the safety control unit
- 3. Heating outlet (clamp + counter flange with collar to be welded) Ø 2½" (Ø 2" option)
- 4. Heating return (clamp + counter flange with collar to be welded) Ø 2½" (Ø 2" option)
- 5. Rp 11/2" draining outlet (plugged)

				Model						
Item			Unit	GT 334A	GT 335A	GT 336A	GT 337A	GT 338A	GT 339A	
CSA - Gas Input			MBH	404	598	808	1,024	1,226	1,442	
			Kw	118	175	237	300	359	423	
CSA - #2 Fuel Oil Input			US/GPH	2.8	4.15	5.6	7.1	8.5	10	
CSA - Output [Gas-Oil]			MBH	344	510	688	872	1,044	1,229	
OOA - Output [Gas-Oii]		Kw	100.8	149.4	201.6	255.7	306.1	360.1		
Cast Iron Sections			#	4	5	6	7	8	9	
١٨/-	D	18 (°F)	Ft Water	0.483	1.026	2.099	3.055	4.380	6.332	
Water Resistance Delta T=(°F)		27 (°F)	Ft Water	0.210	0.457	0.933	1.358	1.945	2.818	
		36 (°F)	Ft Water	0.121	0.256	0.525	0.764	1.094	1.583	
MAWP [Water] PSI			PSI	ASME IV Rating Class 30 - (90 psi)						
33NA Panel	Electrical Connection		V/P/H	120/1/60						
	Max. Water Temp. Safety Limit [MR]		(°F)	248						
			(°C)	120						
	Water operating Temp. Range		(°F)	86-185						
			(°C)	30-85						
Gas-vent category #			I, II, III or IV							
Boiler-vent connection inch				7	7	7	8	8	8	
Boiler weight [dry] LB Kg			1,349	1,623	1,865	2,163	2,432	2,712		
			Kg	612	736	846	981	1,103	1,230	

Due to ongoing and continuous product improvements, DDR Americas Inc. reserves all rights to amend and delete information provided on this product specification table.

#### Notes:

- Approved for direct-vent applications use only approved venting components as listed
- Natural draft applications, approved for Type L vent [Gas-Oil] or Type B Vent [Gas only]
- All model comply with latest Canadian & USA standards
- Outputs are rounded off. 85.2% efficiency is the published efficiency (oil is +3%)

### **DDR Americas Inc.**

Toll Free: (800) 943-6275 www.dedietrichboilers.com



# TH!NK BOILERS... TH!NK De Dietrich

**EUTECTIC CAST IRON BOILERS** 

COMMERCIAL AND INSTITUTIONAL

# **GT 330 A**



**Innovative Design** For Better Fuel Efficiency



A Symbol of Quality **Engineering For Over Three Centuries** 



- 88%+ Efficiency
- Near Condensing Eutectic Cast Iron Water Temperature Supply @ 86°F
- Operates under large Temperature Differentials Up to 81°F without Thermal Shock
- Low NOx Compatibility
- Maximum Working Pressure 90 p.s.i.

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